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## **Tips and Tricks from Kalamazoo Industries**

- Clamp on both sides of the abrasive cutoff wheel and get as close to the blade as possible help achieve the most optimal cut as possible.
- If you're cutting hard material such as an alloy try a softer grade cutoff wheel.
- If you're cutting softer material such as mild steel try a harder grade cutoff wheel.
- If your blade jumps when it comes into contact with your material adjust position of part. Make sure it's at least 1/4" from center up to 1/2".
- Check wearable parts (depending on use) at least weekly.
- Check your news v-belts after the few cuts (new v-belt do stretch). There should be around 1/4" of flex.
- Any belt can be used on your Kalamazoo Industries belt sander and or belt grinder to achieve your desired finish.
- If you're using a wet saw and or sander make sure you use a grinding fluid coolant with an anti-rusting agent so your unit doesn't rust.
- If you're using a wet saw and or sander clean out coolant tank after every shift so you're pump doesn't suck up the sludge and burn up.