



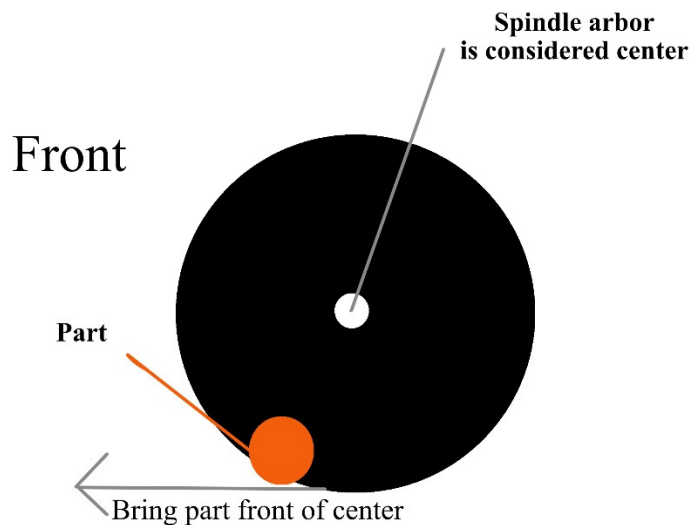
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www.kalamazooind.com

Most common problems and solutions to those problems

P: Blade is bouncing when blade comes into contact with the parts.

S: Bring part front of center at least 1/4" from center (some experimenting will need to be done).

Part Placement Tip



When cutting remember to bring your part at least .25" up to .50" from center to keep the blade from jumping when it comes into contact with the part and will improve cut quality. (Some experimenting will need to be done).



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P: My saw and or sander is rusting.

S: Use a coolant with an anti-rusting agent.

P: My saw spindle stopped rotating when the motor is spinning when I go to cut.

S: Depending on age the new v-belts either they have stretched after the first few cuts or need to tighten and or they have worn out. Either tighten v-belts by losing the four bolts and push the motor away from spindle and or replace v-belts.

P: My blade walks when trying to cut my material.

S: You most likely have an inferior blade that's not breaking down while it's using to cut the material. So go with a reliable abrasive cutoff blade from a reputable manufacturer.

P: When I go to track my sanding belt it doesn't stay tracked.

S: The drive pulley crown is worn and the pulley will need to be replaced or there is crud build up on the tension shaft and its needs a good cleaning or the spring is shot and needs to be replaced.