Basic Operation:
1. Be sure work piece is held securely. Any part movement will break abrasive blades.
2. Abrasive wheel grades vary. Use Kalamazoo Ind. non-reinforced 7" or 8" abrasive wheels. 7" # KAB7N or 8" KAB8N, 1/2" arbor. Heavy reinforced wheels in this diameter do not cut. Good cuts are bright, not burned or discolored.
3. Keep V belts tight (1/2" squeeze) and pulleys lined up straight. Use a v belt tensioner to tension belts.
4. DO NOT USE STEEL TOOTHED BLADES!! GUARDING IS FOR ABRASIVE ONLY!!