Adjustment:
1: Be sure Vise lock handle (4) is upright (un-clamped)
2: Push vise rod (8) forward, loosen set screw (11) and jam nut. (vise rod will not move)
3: Tighten set screw (11) while pulling back on vise rod until vise rod moves back/forth freely. Tighten jam nut on front set screw maintaining position of set screw. Tighten opposite side set screw until set screw just touches vise lock plate (1), tighten jam nut on back set screw. Vise handle should move freely, vise lock handle will lock vise rod in place on part.

K10, K14, KM14, KM16-18 vise assy

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