



Model: BG272 2" x 72" belt

ITEM	PART NO.	DESCRIPTION
1.	563-001	Platen
2.	041-070	Bracket
7.	455-014	Lever
8.	829-047	Work Table
9.	455-001	Tension Handle
10.	053-004	Tracking Block
11.	1/4-20"	Tracking Knob
12.	002-009	Tracking Arm
13.	041-014	Tension Bracket
14.		bolt
15.	486-002	1HP TEFC motor
16.	710-009	Switch 1 phase
17.		
18.	004-010	Adaptor
20.	560-061	8.5" drive wheel
22.	936-003	Idler Wheel (2)
24.	291-047	Frame
26.	CW5 5" dia.	Contact Wheel
27.	049-019	bushing

INSTRUCTIONS FOR MODEL BG272

- BELT TRACKING** - Turning tracking knob #11 causes belt to move right or left.
- BELT TENSION** - To obtain the correct tension. Lift tension handle #9 and engage in proper notch on tension bracket #13. Only moderate pressure is required.
- Always wear safety glasses when operating this machine.
- When using the work table #8, always keep it adjusted to within 1/8" or less from the belt.

KI KALAMAZOO INDUSTRIES, INC.

6856 East K Avenue
 Kalamazoo, MI 49048
 269-382-2050 PH
 269-382-0790 FAX
www.kalamazooindustries.com