Kalamazoo Industries
Full Line Catalog

Abrasive Saws
Belt Sanders
Disc Sanders
Lathe Chucks
Index Fixtures
Dust Collectors
Vibratory Finishers

Catalog K17

Scan to view website
Made in USA
**7" CUT-OFF SAW - 1 HP**

*Cast iron BASE PROVIDES RIGID ALIGNMENT*

**MODEL K7B**
- Handles 1" solid round, 2" pipe.
- Adjustable work length stop and down stop furnished.
- 1/2" wheel arbor.
- Dimensions - L 22" x W 10" x H 14"

**MODEL K7B**
7" abrasive cut-off saw.

**MODEL K8B**
- More capacity, cuts 1-1/2" solid, 2" pipe.
- 1/2" wheel arbor.
- Spark deflectors, front and rear, standard.
- Dimensions - L 22" x W 10" x H 14"

**MODEL K8B**
8" abrasive cut-off saw.
3 HP TEFC motor, 1 PH (110/220V) or 3 PH (220/440V). Please specify voltage. With switch; less abrasive wheel. 125 lbs. Spindle RPM - 4900.

**10" WET SAW**

**MODEL K10SW**
10" wet abrasive saw, 3 HP, 1 PH (220V only) or 3 PH (220/440V), 3450 RPM motor. Wt. 300 lbs.
- Magnetic switch.
- 2300 spindle speed with 3450 RPM motor.
- 5/8" spindle arbor. Optional: 1 1/4", 32mm
- Uses 10" abrasive wheel, not included.
- Cam lock vise.
- 10-gallon coolant tank with pump.
- Splash guard.
- Heavy-duty cast iron base and trunnion.
- Dimensions - L 36" x W 26" x H 62"

**NEW**

**10" SAWS - 3 HP**

**BIG JOB CAPACITY**
1-1/2" SOLIDS, 2-1/2" PIPE

**MODEL K10B**

**K10B**
10" Saw, bench model, swivel vise.................................195 lbs.

**K10S**
10" Saw, steel stand, swivel vise.................................200 lbs.

**K10SF**
10" Saw, bench model, chain vise.................................200 lbs.

**Optional**: PH-14 air/oil Power down feed
**Optional**: AV-10 Air vise

Kalamazoo Industries, Inc. • Phone 269-382-2050 • Fax 269-382-0790 • www.kalamazooind.com
These heavy-duty saws handle 2-1/2" solid round stock, 3" pipe with speed and efficiency.

- Extra-heavy Cast iron base, trunnion and arm.
- Sealed ball bearings, 1" wheel arbor.
- Positive, quick-lock swivel vise, opens 4".
- Dual V-belt drive.
- 5 HP, TEFC. 1 PH (220 volt only) or 3 PH (220 or 440V, please specify voltage).
- Spindle RPM – 4400.
- Dimensions – L 22" x W 14" x H 24".
- Less abrasive wheel.

**Options Available**

Power down feed, air vise, conveyors......
See page 21

<table>
<thead>
<tr>
<th>Model</th>
<th>Description</th>
<th>WT.</th>
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</thead>
<tbody>
<tr>
<td>K12-14B-1</td>
<td>Bench Saw, swivel vise, magnetic switch</td>
<td>250 lbs.</td>
</tr>
<tr>
<td>K12-14B-3</td>
<td></td>
<td>230 lbs.</td>
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<tr>
<td>K12-14SS-1</td>
<td>Floor Saw, swivel vise, magnetic switch</td>
<td>300 lbs.</td>
</tr>
<tr>
<td>K12-14SS-3</td>
<td></td>
<td>280 lbs.</td>
</tr>
<tr>
<td>K12-14SSF-1</td>
<td>Floor Saw, chain vise, magnetic switch</td>
<td>300 lbs.</td>
</tr>
<tr>
<td>K12-14SSF-3</td>
<td></td>
<td>280 lbs.</td>
</tr>
</tbody>
</table>

**MODEL K12-14W**

- Magnetic switch.
- 2200 spindle speed with 1725 RPM motor.
- 1" spindle arbor.
- Uses 12" or 14" abrasive wheel, not included.
- Two cam lock vises.
- 10-gallon coolant tank with pump.
- Splash guard.
- Heavy-duty Cast iron arm and trunnion.
- Heavy-duty base.
- Optional work length stop (Model KWL).
- Dimensions : L 36" x W 26" x H 62".

**MODEL K12-14SS**

12"-14" SAW

Bench Saw, swivel vise, magnetic switch K12-14B-1 250 lbs.
K12-14B-3 230 lbs.

Floor Saw, swivel vise, magnetic switch K12-14SS-1 300 lbs.
K12-14SS-3 280 lbs.

Floor Saw, chain vise, magnetic switch K12-14SSF-1 300 lbs.
K12-14SSF-3 280 lbs.

**MODEL K12-14V**

5 HP, 3 PH abrasive saw. Uses 12" or 14"
abrasive wheels. 1" wheel arbor. Available 1 PH (220V only) or 3 PH (220/440V); please specify. 4400 spindle RPM. Wt. 600 lbs.

12" and 14" SAWS - 5 HP
12” - 14” ABRASIVE METALLURGICAL SAW

• 5 HP, 3 PH 1725 RPM TEFC motor, 12 amps @ 230V, 6 amps @ 460V.
• Semi-automatic, air/oil power down feed, 0-12 FPM.
• Dual moveable 4” screw vises.
• Capacity 2-1/2” solid, 3” shapes.
• Magnetic switch.
• Internal halogen light – 24 volt.
• 1” wheel arbor, 12” or 14” blade, not included (32mm optional).
• Dual coolant nozzles.
• 2200 spindle speed at 1725 RPM.
• Flood coolant, 10 gal., 1/3 HP.
• Dimensions — L 39” x W 26” x H 60”.
• Options: Oscillation, T slot table, door interlocks, stock conveyors, air vises, Y axis sliding table, 575 volt, 50Hz/400 volt.

MODEL K12-14MS 5 HP, 3 PH TEFC (220/440V); please specify. 1725 RPM. Enclosed wet cutting metallurgical saw. Wt. 900 lbs.

NEW

MODEL K10WBT 2 HP TEFC motor, 3 PH, 220/440 volt, please specify voltage. 3450 RPM at spindle, Wt. 400 lbs.

10” WET Benchtop

• Manual operation.
• Magnetic switch.
• Dual 3” vises.
• Capacity: 1.5” solids, 2.5” pipe.
• Internal lite.
• Coolant & pump.
• Dual coolant nozzles.
• 5/8” LH spindle arbor, optional: 1.250” or 32mm.
• T-Slot Table.
• 10” Diameter abrasive blade (not included).
• Dimensions : L 24” x W 24” x H 24”.

MODEL K10WBT 2 HP TEFC motor, 3 PH, 220/440 volt, please specify voltage. 3450 RPM at spindle, Wt. 400 lbs.
MODEL K16-18

- 16" or 18" diameter abrasive wheel, not included.
- Rugged cast iron trunnion and arm. Super rigid, super accurate.
- Heavy-duty guards, efficient spark chute.
- Fast, foot-operated chain vise.
- 1" wheel arbor.
- Sealed ball bearings.
- Table 16" wide x 28" deep.
- Capacity 3" solid, 4" pipe.
- 2500 spindle RPM.
- 10 HP TEFC motor. 24 amps @ 230V, 12 amps @ 460V.
- Dimensions — L 41" x W 24" x H 55".


PH-20
Options Available
Power down feed, oscillation, air vise, conveyors...
See page 21.

MODEL K20SSF-15 15 HP TEFC saw duty motor, 3 phase (220/440V); please specify. Magnetic starter, adjustable down stop, less abrasive wheel. Wt. 700 lbs.

MODEL K20SSF-20 20 HP TEFC saw duty motor, 3 phase (220/440V); please specify. Magnetic starter, adjustable down stop, less abrasive wheel. Wt. 750 lbs.

MODEL K20SSF

20" SAW - 15 HP

- 20" abrasive wheel, not included.
- Rugged cast iron trunnion and arm. Super rigid, super accurate.
- Heavy-duty guards, efficient spark chute.
- Fast, foot-operated chain vise.
- 1" wheel arbor.
- Sealed ball bearings.
- Table 18" wide x 30" deep.
- Capacity 4" solid, 6" shapes.
- 2500 spindle RPM.
- Optional work stop (WL-20).
- Optional dust collector (DCV-1).
- Dimensions — L 41" x W 24" x H 55".

ADD A STOCK CONVEYOR!
See page 21.
MODEL K20SW-PHV
Shown with optional power down feed system

- 20" manual wet-cut abrasive saw.
- Cast iron arm, trunnions.
- 15 HP TEFC motor, 220/440V, please specify voltage.
- Manual cam vise.
- Integral tank and pump.
- Magnetic switch.
- 4" solid bar, 6" shape capacity.
- Spindle speed: 1,950 RPM.
- Dual coolant hoses.
- Table dimensions: 12" x 27".
- Dimensions: L 50" x W 34" x H 60".

MODEL K20SW-PHV

MODEL K20SW

- Capacity: 4" solid, 6" shapes.
- Air-over-oil precise feed control.
- 0–12 FPM feed rate.
- Air chain vise.
- Coolant pump, 10 gal., 1/3 HP.
- Cast iron upper arm/trunnions.
- Dual coolant hoses.
- Magnetic switch.
- Steel saw top, 27" x 30".
- 0–100 PSI air required.
- Spindle speed: 1,950 RPM.
- Table dimensions: 12" x 27".
- Dimensions: L 50" x W 34" x H 60".

20" WET CUT-OFF SAW

- 20" manual wet-cut abrasive saw.
- Cast iron arm, trunnions.
- 15 HP TEFC motor, 220/440V, please specify voltage.
- Manual cam vise.
- Integral tank and pump.
- Magnetic switch.
- 4" solid bar, 6" shape capacity.
- Spindle speed: 1,950 RPM.
- Dual coolant hoses.
- Table dimensions: 12" x 27".
- Dimensions: L 50" x W 34" x H 60".


STOCK CONVEYORS

Options Available
Power down feed, air vise, conveyors......
See page 21
20" ENCLOSED SEMI-AUTOMATIC WET CUT SAW

MODEL K20E

• Totally enclosed cabinet, side access ports for long stock.
• 15 HP SD motor, mag. starter, 36 amps @ 230V, 18 amps @ 460V.
• V-belt drive, sealed ball bearings.
• Capacities: 4" solid, 6" shapes.
• Air chain vise.
• 1" spindle arbor, 1950 RPM.
• Coolant pump, 10 gal., 1/3 HP.
• Dual coolant hoses.
• Internal light.
• Front and side access doors.
• Air over oil precise downfeed.
• Adjustable down stop limits depth of cut.
• Dimensions — L 50" x W 34" x H 80".
• Options: Oscillation, T slot table, door interlocks, jaw type air vise.


26" ABRASIVE SAW

MODEL K26S

• 20 HP TEFC Standard, 54 amps @ 230V, 27 amps @ 460V
• Cam vise – 4-1/2" high.
• Spindle speed 1800 RPM.
• 7" flanges.
• 1" arbor.
• Table 32" wide x 42" deep x 26" high.
• Opening in guard 9" x 16".
• Heavy safety guard.
• Down stop.
• Specs — cuts 7" pipe, 5" solids, 8" shapes, 12" channels.
• Dimensions — L 42" x W 32" x H 62".

Options Available
Power down feed, air vise, conveyors......
See page 21

ADD A STOCK CONVEYOR!

MODEL K26S 20 HP, 3 phase 220/440V with magnetic switch, 1725 RPM, 1800 RPM spindle speed. Options available: power down feed, wet tray with coolant pump, oscillation on head, vacuum dust collector. Wt. 1500 lbs.
LARGE CAPACITY ABRASIVE SAWS
26" - 44" DIAMETER BLADES

MODEL K26E
- 26" abrasive saw. Wet or dry cut.
- Motor: 40 HP.
- Clamping options: cam vise, air chain.
- Totally enclosed with 6" outlet for dry cut.
- Power down feed — air/oil, 0–12 FPM.
- 1" wheel arbor, 7" flanges (optional 1-3/4" arbor).
- 1200 RPM @ spindle (wet cutting), 1800 RPM (dry)
- Capacity 7" pipe, 5" solids, 8" shapes.
- Dimensions — L 61" x W 48" x H 92".
- Optional: Oscillation: gear/motor, coolant, wheel wear compensator, T slot table, door interlocks.


SPECIALS AVAILABLE!
Both models available Wet or Dry, Enclosed or Open

ADD A STOCK CONVEYOR!

MODEL K36
- 36" wheel, 50 HP.
- Available totally enclosed (K36E)
- Power down feed - air/oil.
- 1-3/4" arbor with sealed ball bearings.
- Mag. starter.
- Capacities: 8" solids, 12" shapes.
- Dimensions — L 36" x W 24" x H 84".

MODEL K36 Dry abrasive saw. 50 HP, 3PH 220/440V motor with mag switch. Weight varies with model ordered.
MODEL K36W Wet, coolant tank & pump.
MODEL K36ED 36" enclosed, dry cut with mag.
MODEL K36EW 36" enclosed, wet cut, coolant tank & pump.
HI-SPEED NON-FERROUS MITRE SAW

• Non-ferrous saw for cutting aluminum, brass, plastic.
• Mitres 45° left or right.
• Capacities: 4.5” at 90°.
  4” x 3.5” at 45°.
• 4400 spindle speed at 3450 RPM.
• Uses carbide tipped steel blade – not included.
• 1” spindle.
• Sealed ball bearings.
• Twin v-belt drive.
• Cast iron construction.
• Dual cam-lock vise.
• OSHA safety blade guard.

MODEL KM14HS

14” high speed non-ferrous mitre saw. 5 HP TEFC, 3 PH 220/440V (please specify voltage) or 5 HP 1 PH 220V. Magnetic switch. Wt. 490 lbs. Dimensions L 26” x W 24” x H 50”. LESS BLADE.

NON-FERROUS 14” SAW

• OSHA safety Clamshell wheel-guard.
• Heavy cast iron base, trunnion and arm.
• Capacity: 4” square, round and shapes. 3” solid.
• Abrasive blade can also be used.
• Magnetic switch.
• 1” spindle.
• Sealed ball bearings.
• 5 HP, 3 phase 220 or 440 volt motor (single phase also available).
• Straight cut 90°.
• 4400 spindle speed at 3450 RPM.
• Double v-belt drive.
• Two easy-set screw vises.
• Opens 5” and holds work on both sides.

MODEL HS14

14” high-speed "straight-cut" non-ferrous saw. 5 HP, 3 PH 220 or 440 volt. Motor RPM 3450. Please specify voltage when ordering. Wt. 250 lbs. Optional: 1,725 RPM motor.

SEMI-AUTOMATIC NON-FERROUS SAW

FOR CUTTING ALUMINUM AND OTHER NON-FERROUS MATERIAL WITH STEEL BLADE.

MODEL HSM14

• Semi-automatic.
• 14” blade (not furnished).
• Double V-belt drive.
• 5 HP, 3 PH, 1750 RPM with mag. starter.
• 4400 spindle speed at 3450 RPM.
• Power down feed, air/oil, 0 - 12 FPM.
• Double air vises.
• Mitre both ways at 45°.
• Vise opens 6”.
• Spindle 1”.

Capacities: Pipe 4-1/2”, Square 4-1/2
Dimensions: L 30” x W 48” x H 60”

HEAVY DUTY

MODEL KM14HS

14” high speed non-ferrous mitre saw. 5 HP TEFC, 3 PH motor with magnetic starter, 3450 RPM. Please specify voltage. For non-ferrous only. Wt.750 lbs. Optional: 1,725 RPM motor.

10” HI-SPEED NON-FERROUS MITRE SAW

• Non-ferrous saw for cutting aluminum, brass, plastic.
• (KM10HS) Mitres 45° left, 60° right.
• Capacities: 4.5” at 90°,
  4” x 3.25” at 45°, 2.25” at 60°.
• 4400 spindle speed at 3450 RPM.
• Uses carbide tipped steel blade – not included.
• 1” spindle.
• Sealed ball bearings.
• Twin v-belt drive.
• Cast iron construction.
• Dual cam-lock vises. (KM14HS)
• OSHA safety Clamshell wheel-guard.

MODEL KM10HS

10” high speed non-ferrous mitre saw. 3 HP TEFC, 3 PH 220/440V (please specify voltage) or 3 HP 1 PH 220V. Manual switch. Wt. 300 lbs. Dimensions L 25 x W 24 x H 17. LESS BLADE.

MODEL K10HS

10” high speed non-ferrous saw. 3 HP TEFC, 3 PH 220/440V (please specify voltage) or 3 HP 1 PH 220V. Manual switch. Wt. 150 lbs. Dimensions L 23 x W 10 x H 14. LESS BLADE.
MODEL KM10
10" SAW – 3 HP

- 0°–45° left/right.
- Spindle RPM – 3450.
- Capacities — 1-1/2" solids, 2-1/2" shapes at 45°.
- Dimensions — L 25" x W 24" x H 17".
- Optional — WS10 workstop.
- Optional — 12M heavy-duty stand.

MODEL KM10 3 HP, 1 PH (110/220V) or 3 PH (220/440V); please specify voltage. Mitres either direction 45°. 5/8" wheel arbor. Positive index holes and up/down stops. Two cam lock vises, lever lock for table. Wt. 220 lbs.

MODEL KM14
14" SAW – 5 HP

- 0°–45° left/right.
- Spindle RPM — 4400.
- Capacities — 2-1/2" solid, 3" pipe, 3.5" at 45°.
- Dimensions — L 26" x W 24" x H 50".
- Front table lock.
- Heavy-duty stand.

MODEL KM14 5 HP, 1 PH (220V only) or 3 PH (220/440V); please specify voltage. Mitres either direction 45°. 1" wheel arbor. Positive index holes and up/down stops. Two cam lock vises, lever lock for table. Wt. 400 lbs.

MODEL KM16-18
16 – 18" SAW

- 0°–45° left/right.
- Spindle RPM — 2500.
- Rugged cast iron arm and trunnion.
- Dimensions — L 33" x W 30" x H 59".
- Capacities — Straight: 3" solid, 4-1/2" pipe/shapes 45°: 2-1/2" solid, 4" pipe/shapes.

MODEL KM16-18 10 HP saw duty, 3 PH motor; please specify voltage 220/440V. Uses 16" or 18" abrasive wheel (not included). 1" wheel arbor. Mitres either direction 45°. Two cam vises. Low voltage manual starter. Dry model only (not available wet). Wt. 750 lbs.

MODEL KM20-22
20 – 22" SAW

- 0°–45° left/right.
- Spindle RPM — 2500.
- Rugged cast iron arm and trunnion.
- Dimensions — L 42" x W 51" x H 67".
- Wt. 1200 lbs.


MODEL KM20-22W 15 HP saw duty, 3 PH motor. Same as above, with wet system and magnetic starter. Capacities — Straight: 4" solid, 6" most shapes; at 45°: 3" solid, 5" shapes. Dimensions L 72" x W 60" x H 67". Wt. 1550 lbs.
**MODEL KM20-22V-15**

- 20” or 22” wheel.
- 1” spindle, 2500 RPM.
- Dual air chain vises.
- Capacities: Straight 4” solid, 6” most shapes;
- 3” solid, 5” most shapes at 45°.
- Covered hood with vacuum base.
- Dimensions — L 52” x W 63” x H 68”.
- Mitres 45° left or right.


**MODEL KM20-22V-20** Same as above, with 20 HP motor, 3 phase (220/440V); please specify voltage. Wt. 1800 lbs.
MODEL S4S
The all-purpose sander for metal, wood and plastics. Use in vertical or horizontal position. 1/2 HP, 1 PH TEFC motor. 3450 RPM (1 HP motor available). 4" x 36" belt with full OSHA guard, easy opening side door for belt change. Wt. 50 lbs. MODEL S4 sander without full safety guard. (1 HP motor available). Wt. 48 lbs.

MODEL S4SV
4" x 36" belt sander with dust collector, cord and switch. 1/2 HP, 1 PH, 3450 RPM (1 HP motor available). Wt. 110 lbs.

MODEL 2FSMV
2FSM sander mounted on DCV-4 dust collector. 1 PH 110V. Wt. 110 lbs.

MODEL 1SMV
1SM sander mounted on DCV-4 dust collector. 1 PH 110V. Wt. 110 lbs.

MODEL 2FSMV
2FSM sander mounted on DCV-4 dust collector. 1 PH 110V. Wt. 110 lbs.

MODEL 1SMV
1SM 1/3 HP motor, 1 PH, 1725 RPM. 1" x 42" belt, 4" contact wheel, tilt table. Vertical sander only. 1800 SFPM. Wt. 35 lbs. MODEL 1SMS same as above but with full boxed guard. Wt. 37 lbs.

MODEL 2FSM
1/2 HP motor, 1 PH, 3450 RPM. 2" x 48" belt, 5" contact wheel, tilt table and removable platen. Full hinged guard for quick belt change. Multi-position 4500 SFPM. Wt. 50 lbs. (1 HP motor available) MODEL 2FSMS same as above but with full boxed guard. Wt. 48 lbs.

NEW DESIGN!
MODEL 2FS
Less motor. Vertical or horizontal. 2" x 48" belt, tilt table, 5" contact wheel, removable platen and pulley V-belt. Wt. 30 lbs.

MODEL S4S
4" x 36" belt sander for metal, wood and plastics. Use in vertical or horizontal position. 1/2 HP, 1 PH TEFC motor. 3450 RPM (1 HP motor available). 4" x 36" belt with full OSHA guard, easy opening side door for belt change. Wt. 50 lbs. MODEL S4 sander without full safety guard. (1 HP motor available). Wt. 48 lbs.

MODEL 2FS
The all-purpose sander for metal, wood and plastics. Use in vertical or horizontal position. 1/2 HP, 1 PH TEFC motor. 3450 RPM (1 HP motor available). 4" x 36" belt with full OSHA guard, easy opening side door for belt change. Wt. 50 lbs. MODEL S4 sander without full safety guard. (1 HP motor available). Wt. 48 lbs.

MODEL S4
The all-purpose sander for metal, wood and plastics. Use in vertical or horizontal position. 1/2 HP, 1 PH TEFC motor. 3450 RPM (1 HP motor available). 4" x 36" belt with full OSHA guard, easy opening side door for belt change. Wt. 50 lbs. MODEL S4 sander without full safety guard. (1 HP motor available). Wt. 48 lbs.

MODEL S4
The all-purpose sander for metal, wood and plastics. Use in vertical or horizontal position. 1/2 HP, 1 PH TEFC motor. 3450 RPM (1 HP motor available). 4" x 36" belt with full OSHA guard, easy opening side door for belt change. Wt. 50 lbs. MODEL S4 sander without full safety guard. (1 HP motor available). Wt. 48 lbs.

MODEL S4
The all-purpose sander for metal, wood and plastics. Use in vertical or horizontal position. 1/2 HP, 1 PH TEFC motor. 3450 RPM (1 HP motor available). 4" x 36" belt with full OSHA guard, easy opening side door for belt change. Wt. 50 lbs. MODEL S4 sander without full safety guard. (1 HP motor available). Wt. 48 lbs.

MODEL S4
The all-purpose sander for metal, wood and plastics. Use in vertical or horizontal position. 1/2 HP, 1 PH TEFC motor. 3450 RPM (1 HP motor available). 4" x 36" belt with full OSHA guard, easy opening side door for belt change. Wt. 50 lbs. MODEL S4 sander without full safety guard. (1 HP motor available). Wt. 48 lbs.

MODEL S4 SV
4" x 36" belt sander with dust collector, cord and switch. 1/2 HP, 1 PH, 3450 RPM (1 HP motor available). Wt. 110 lbs.

MODEL S4SV
4" x 36" belt sander with dust collector, cord and switch. 1/2 HP, 1 PH, 3450 RPM (1 HP motor available). Wt. 110 lbs.
**MODEL S460V**

- 4" x 60" belt.
- 1 HP, 1 PH or 3 PH.
- Direct drive.
- 3450 RPM — 4" pulley.
- Platen — reversible 4" x 17".
- Table — Cast iron 4" x 6".
- 3600 SFPM.
- Full OSHA guard.
- Easy tracking.
- Quick belt change.
- Horizontal model available.
- Vacuum base 400 CFM.
- Dimensions — L 18" x W 26" x H 60".

**MODEL S460D**

- 4" x 60" belt.
- Direct drive.
- Reversible platen 4" x 17".
- Table — 4" x 6".
- Full OSHA guard.
- Easy tracking.
- Quick belt change.
- Dimensions — L 14" x W 16" x H 33".
- 3600 SFPM.

**MODEL S460W**

- Heavy stand.
- Magnetic switch.
- Spindle RPM — 2800.
- Flood coolant, 10 gal., 1/3 HP, 20 GPM.
- Platen — 4" x 17".
- Work table — 4" x 6".
- Dimensions — L 36" x W 24" x H 63".
- Available vertical or horizontal (specify when ordering).

**MODEL S4SWB**

- 4" x 36" wet benchtop.
- Pre-set belt tension.
- Quick change belt.
- Internal pump.
- Platen 4" x 6".
- Dimensions — L 20" x W 20" x H 12".
- Good for metallurgical labs.

**MODEL S4SWBd**

- 4" x 36" wet, belt and 8" disc.
- 1/2 HP, 1PH (110V or 220V) TEFC.
  Wt. 190 lbs.

**MODEL S4SWBD**

- 4" x 36" wet belt sander.
- 3 HP, 1 PH (110V or 220V) or 3 PH (220V or 440V) saw duty motor.
- Please specify voltage. Coolant pump and tank with splash guards.
- Magnetic switch.
  Wt. 565 lbs.
MODEL S6MS
- 6” x 48” belt.
- Variable position.
- Direct drive (coupling).
- Cast iron frame.
- Quick-belt release.
- Full safety guard.
- Heavy-duty steel stand.
- 3 HP motor – 3450 RPM.
- 1 PH or 3 PH.
- Manual switch.
- 3500 SFPM.
- Reversible platen 6-1/2” x 14”.
- Cast iron table 6” x 10”, 1/2” x 1/8” slot.

MODEL S6MV
- 6" belt sander with heavy-duty enclosed stand and vacuum dust collector.
- 3 HP, 1 PH or 3 PH.
- Magnetic switch.
- 10-gallon coolant pump and tank.
- 6" x 60", other features same as above.
- Wt. 500 lbs.

MODEL S6MV
- 6” belt sander with heavy-duty enclosed stand and vacuum dust collector.
- Wt. 420 lbs.
- Dimensions: L 27” x W 18” x H 52”.

MODEL S6MV
- 6” belt sander with heavy-duty enclosed stand and vacuum dust collector.
- Wt. 500 lbs.
- Dimensions: L 27” x W 18” x H 52”.

MODEL S6MV
- 6” belt sander with heavy-duty enclosed stand and vacuum dust collector.
- Wt. 420 lbs.
- Dimensions: L 27” x W 18” x H 52”.

MODEL S6MV
- 6” belt sander with heavy-duty enclosed stand and vacuum dust collector.
- Wt. 420 lbs.
- Dimensions: L 27” x W 18” x H 52”.

WET BELT SANDERS
- 3 HP, 1 PH or 3 PH
- 3450 RPM
- Steel platen - 6 1/2” x 14” (S6MW)
- Steel platen - 6” x 19 1/2” (S660MW)
- 2800 SFPM.
- Cast iron table with 1/2” x 1/8” slot.
- Cast iron frame.
- Quick belt release.
- Full safety guard.
- Magnetic switch.
- Constant spring tension.
- Heavy-duty base.
- Coolant pump and tank, 10 gal., 1/3 HP

MODEL S6M Belt sander, less stand 6” x 48” belt, 3 HP saw duty motor with manual switch. 1 PH or 3 PH.
- Wt. 170 lbs.
- Dimensions: L 22” x W 14” x H 37”.

MODEL S6MS Same as above with stand.
- Wt. 230 lbs.
- Dimensions: L 22” x W 14” x H 56”.

MODEL S6MS-5 5 HP, 3 PH. Same as above.
- Wt. 300 lbs.
- Dimensions: L 22” x W 14” x H 56”.

MODEL S660MS Same as above but with 6” x 60” belt.
- Wt. 275 lbs.
- Dimensions: L 22” x W 14” x H 58”.

MODEL S6MV
- 6” belt sander, less stand 6” x 48” belt, 3 HP saw duty motor with manual switch. 1 PH or 3 PH.
- Wt. 170 lbs.
- Dimensions: L 22” x W 14” x H 37”.

MODEL S6MW
- 6” x 48” belt, 3 HP saw duty, 1 PH (110V or 220V) or 3 PH (220V or 440V). Magnetic switch and built-in coolant system. Please specify voltage.
- Wt. 475 lbs.
- Dimensions: L 37” x W 24” x H 55”.

MODEL S660MW
- 3 HP saw duty, 1 PH (110V or 220V) or 3 PH (220V or 440V). Magnetic switch. 10-gallon coolant pump and tank. 6” x 60” belt. Dry models available.
- Wt. 600 lbs.
- Dimensions: L 42” x W 24” x H 65”.

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COMBINATION SANDERS

MODEL S612V
3 HP!!
VACUUM BASE!

MODEL 2SK7
Two machines in one. 7" bench grinder (1/2 HP 110V) with a 2" x 48" belt sander. Use in vertical or horizontal position. Has tilt table, contact wheel, removable platen. 3450 RPM. Wt. 55 lbs.

MODEL 1SK6
Similar to above only with 1/3 HP with 6" wheel and 1" x 42" belt. 3450 RPM. Wt. 31 lbs.

MODEL DS10-2M
10" disc with 2" belt sander. 1/2 HP, 1 PH TEFC motor. Wt. 110 lbs.

MODEL DS10-4S
10" disc with 4" belt sander. 1/2 HP, 1 PH TEFC motor, full OSHA belt guard. Wt. 115 lbs.

MODEL DS10-4S
Same as above without full OSHA belt guard. Wt. 100 lbs.

NEW DESIGN!

BELT MACHINE...
Work Table – Cast iron 6" x 10" with 1/2" x 1/8" slot.
Platen – Steel 6-1/2" x 14".
Belt – 6" x 48", 2800 SFPM. L 14" x W 19" x H 58".

DISC MACHINE...
Work Table – Cast iron 8" x 14".
Disc – Solid aluminum 12".
Speed – 2500 SFPM.

MODEL S612V-1 6" BELT/12" DISC COMBINATION SANDER. 3 HP, 1 PH TEFC motor, 220V only, enclosed stand with built-in 100 CFM dust collector. Manual switch-overload protection. Wt. 500 lbs.

MODEL S612V-3 6" BELT/12" DISC COMBINATION SANDER. Same as above, only 3 PH motor. 220 or 440V, please specify. Wt. 500 lbs.

MODEL S612-1 6" BELT/12" DISC COMBINATION SANDER. 3 HP, 1 PH, 220V only. TEFC motor with switch, enclosed stand; less dust collector. Wt. 380 lbs.

MODEL S612-3 6" BELT/12" DISC COMBINATION SANDER. 3 HP, 3 PH, 220/440V, please specify. TEFC motor with switch, enclosed stand; less dust collector. Wt. 380 lbs.

MODEL MG-6. Mitre gauge for belt and disc sander.

MODEL 1SK6
Similar to above only with 1/3 HP with 6" wheel and 1" x 42" belt. 3450 RPM. Wt. 31 lbs.

Kalamazoo Industries, Inc. • Phone 269-382-2050 • Fax 269-382-0790 • www.kalamazooind.com
**BELT GRINDERS**

**MODEL BG142**
- MULTIPOSITION BELT GRINDER
- 1/2HP 1PH TEFC motor (110V or 220V), 5400 SFPM. 6" x 2", serrated 70 duro contact wheel, 1" x 42" belt, multiposition, removable work platen and work table. Wt. 50 lbs.

**MODEL BG248**
- MULTIPOSITION BELT GRINDER
- 1/2HP 1PH TEFC motor (110V or 220V), 7200 SFPM. 8" x 2", serrated 70 duro contact wheel, 2" x 72" belt, multiposition, removable platen and table. Wt. 50 lbs.

**MODEL BG448S**
- MODEL BG448 shown on stand with a 4" x 48" belt. Wt. 228.

**VISIT WWW.KALAMAZOOIND.COM TO SEE OUR COMPLETE EQUIPMENT LINEUP!**

**NEW KALAMAZOO BELT GRINDERS!**

**MODEL BG448**
- 3HP 1PH (110V or 220V) OR 3PH (220V or 440V) TEFC motor. 8" x 4" serrated 70 duro contact wheel, 4" x 48" belt, multiposition, 7200 SFPM. Wt. 195 lbs.

**2FS72/2FS72M**
- MULTI-POSITION BELT GRINDER
- 1/2HP 1PH TEFC motor. 8" x 2" serrated, 70 duro contact wheel, 2" x 72" belt, 7200 SFPM. Wt. 65lbs

**2FS72**
- less motor 8" x 2", 70 duro serrated contact wheel, 2" x 72" belt. Wt. 35 lbs.

**VISIT WWW.KALAMAZOOIND.COM TO SEE OUR COMPLETE EQUIPMENT LINEUP!**

**ALL GRINDERS ARE MULTI-POSITIONAL!**
3" x 90", 4" x 90", 6" x 90" BELT GRINDERS

- 2HP, 1PH 110/220 Volt.
- 3HP, 3PH 220/440 Volt.
- 3", 4", or 6" x 90" belt.
- 8" Dia., 70 duro serrated contact wheel.
- Direct drive.
- Spring belt tension.
- Versatile multi-position through vertical.
- Built-in vacuum (optional).
- 24-1/2" Reversible steel platen.
- 6900 SFPM.
- 18"W x 48"D x 47"H

MODEL KS390 2 HP, 1 PH or 3 HP, 3 PH; please specify phase and voltage. Magnetic switch. Wt. 380 lbs.
MODEL KS390V Same as above with dust collector built into base. Wt. 400 lbs.
MODEL KS490 Same as KS390 but with 4" belt. Wt. 380 lbs.
MODEL KS490V Same as KS390V but with 4" belt. Wt. 400 lbs.
MODEL KS690 5 HP, 3PH TEFC motor, 220 or 440 volt (please specify). No vacuum base. Wt. 400 lbs.

- 5HP, 3PH, 220/440 Volt (please specify)
- Horizontal belt grinder mounted on DCV-6 400 CFM dust collector.
- Available for 3", 4", and 6" wide belts.
- 8" dia., 70 duro serrated contact wheel.
- Magnetic switch.
- 24" steel platen.
- 7200 SFPM.
- Preset spring belt tension.
- W 18" x D 26" x H 42"

MODEL KS390HV
MODEL KS490HV
MODEL KS690HV

MULTI-PURPOSE BELT GRINDER

One machine for:
- Grinding.
- Shaping.
- Contouring.
- Flat work.
- Angles.
- Snagging.
- Roughing.
- Versatile – quick change contact wheel (3" and 1-1/2") with various angles. Easy to change.
- L 27" x W 18" x H 40".
- SFPM 5400.
- 2" x 72" belt.

Platen rotates 360° for many different shapes of sanding.

MODEL S272 2" X 72" belt grinder. Bench model, 1 HP. 1 PH or 3 PH, please specify. Manual switch. Wt. 110 lbs.
MODEL S272S. Same as above but with heavy-duty stand legs. Wt. 175 lbs.
MODEL S272V. Same as S272 only mounted on DCV-6 dust collector. Wt. 350 lbs.
MODEL S272VS. Variable speed motor.
MODEL CW-5. 5" contact wheel for model S272 series.
MODEL BG14
10 HP, 3" x 132" belt. 3" x 14" 70 duro contact wheel (other contact wheel diameters available). Pre-set spring belt tension. Great for casting gate/riser removal. Wt. 1140 lbs.

MODEL S8W
• 8" x 60" belt.
• 7-1/2 HP, 3 PH motor.
• Twin belt drive.
• Replaceable platen.
• Cast iron table 8" x 12".
• Platen working surface 8" x 13".
• Dimensions — L 25" x W 25" x H 62".

MODEL S8W 8" VERTICAL SANDER, WET. 7-1/2 HP, 3 PH motor. Magnetic switch with jog button. Heavy-duty coolant pump with switch. Wt. 775 lbs.

MODEL S8HD
8" HORIZONTAL SANDER, DRY. 7-1/2 HP, 3 PH motor. Same as above but with 10 gal. coolant pump with tank. Wt. 1000 lbs.

MODEL S8D 8" VERTICAL SANDER, DRY. 7-1/2 HP, 3 PH motor. Magnetic switch with jog button. 1725 RPM, 3500 SFPM. Wt. 675 lbs.

MODEL S8HW 8" HORIZONTAL SANDER, WET. 7-1/2 HP, 3 PH motor. Same as above but with 10 gal. coolant pump with tank. Wt. 1000 lbs.

CUSTOM SIZES AVAILABLE!
10" BELT SANDERS

MODEL S10D 10" DRY VERTICAL SANDER: 10 HP 3PH motor. Magnetic switch with jog button, 1725 RPM, 3500 SFPM. Wt. 1300 lbs.

MODEL S10HD 10" DRY HORIZONTAL SANDER: 10 HP, 3PH motor. Wt. 1400 lbs.

MODEL S10W 10" WET VERTICAL SANDER: 10 HP, 3 PH motor. Magnetic switch with jog button. 1725 RPM, 3500 SFPM. Built in coolant system. Wt. 1600 lbs.

MODEL S10HW 10" WET HORIZONTAL SANDER: 10 HP, 3PH MOTOR. Same as above only with a built-in coolant system. Wt. 1500 lbs.

14" SANDERS

MODEL S14D 14" x 103" belt.
- Steel platen 14-1/2 x 36".
- Work surface 14" x 32".
- Magnetic controls with jog.
- Air belt tensioning.
- 5400 SFPM.
- L 46" x W 31" x H 35"

MODEL S14HW
- 14" x 103" belt.
- 3400 SFPM.
- Steel platen 14-1/2 x 36".
- Work surface 14" x 32".
- Tilt worktable 14" x 18".
- Magnetic controls with jog.
- Air tension on belt.
- 20 HP, 3 PH, TEFC.
- Dimensions: L 80" x W 31" x H 37".

MODEL S14D 14" VERTICAL SANDER, DRY: 20 HP, 3 PH motor. Wt. 1500 lbs.

MODEL S14W 14" VERTICAL SANDER, WET: 20 HP, 3 PH motor. Same as above only with built-in coolant system. Wt. 1850 lbs.

MODEL S14HD 14" HORIZONTAL SANDER, DRY: 20 HP, 3 PH motor. Wt. 1800 lbs.

MODEL S14HW 14" HORIZONTAL SANDER, WET: 20 HP, 3 PH motor. Same as above only with built-in coolant system. Wt. 1900 lbs.
• Heavy-duty, all steel.
• Tilt table, 45° down, 15° up.
• Optional MG10 mitre gauge.

MODEL DS10 10" disc sander. 6" x 11" table. 1/2 HP, 110/220V, 1 PH TEFC motor. Wt. 50 lbs.

MODEL DS12V 12" disc sander, complete with enclosed stand and vacuum dust collector. 1 HP, 1 PH 110 volts. Wt. 170 lbs.

MODEL DS10V 10" disc sander, complete with enclosed stand and vacuum dust collector. 1/2 HP, 1 PH 110 volts. Wt. 110 lbs.

• Heavy-duty, all steel.
• 10" aluminum disc, 5/8" arbor.

MODEL DS20 20" disc sander, 2HP, 3 PH, 220 or 440V; 1-1/2 HP, 1 PH 110 or 220V, reversing switch. 1740 RPM, tilt table w/mitre gauge. Wt. 550 lbs.

• Heavy-duty, all steel.
• 12" aluminum disc, 5/8" arbor.

MODEL DS12 12" disc sander. 8" x 14" table. 1 HP, 110/220V, 1 PH TEFC motor. Wt. 102 lbs.
MODEL DCV-1 Dust collector unit for heavy-duty applications. Use with 20" abrasive saws and 8" belt sanders. Capacity 1200 CFM. Dust bag furnished with unit. 3 PH. 220 or 440V, please specify. Wt. 400 lbs. Dimensions: L 24" x W 24" x H 40".  

MODEL DCV-4 Dust collector used with 4" sander, could be used with 2" machines. 1 PH only. Capacity 100 CFM. Dust bag furnished with each unit. Wt. 60 lbs. Dimensions: L 12" x W 14" x H 32".  

MODEL DCV-6 Dust collector with filter. 1 HP, 1 PH or 3 PH. Capacity 400 CFM. Used for 6" sanders and various other models. Wt. 240 lbs. Dimensions: L 27" x W18" x H 28".  

MODEL DCV-8  
- Downdraft table for dust, smoke & vapors.  
- 800 CFM.  
- 30" x 34" table top.  
- 12 ga. steel construction.  
- 68 db noise level.  
- Removable dust drawer.  
- Casters for easy movement.  
- Three filter cartridges.  

Model DCV-8  
800 CFM, 1 HP motor, 1 PH, 110 volt. Wt. 545 lbs., Dimensions: L 34" x W 30" x H 64".  

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VIBRATORY FINISHER

MODEL KVF3

• 3.3 cubic ft. capacity.
• Quiet operation.
• 500 lbs capacity.
• Compact design.
• Portable – on wheels.
• Vibra action rotates media.
• Easy to load and unload.
• 110 VAC.
• Rugged construction!
• Steel tub w/cast urethane lining.
• Coolant tank and pump.
• One hour timer switch.

Great for polishing, deburring and finishing!

ACCESSORIES / STANDS

GRAVITY ROLLER CONVEYOR

MODEL KCL SUPPORT LEGS

MODEL KC5

KW-1 SPINDLE WRENCH

AV-18 AIR VISE

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STANDS
12-P Steel stand for 7" saw, small belt sanders, and other tools. Wt. 62 lbs.
12-O Steel stand, open top, for K10B saw. Wt. 62 lbs.
12-W Steel stand, tray top for coolant. For 7", 8" and 10" saws. Wt. 85 lbs.
**UNIVERSAL-INDEXER**
The Most Versatile Accessory For Your Shop
- Takes a 4” universal chuck — 3- or 6-jaw or 5C collets
- Head can be angled from minus 0° to 100+°
- Indexes quickly, easily — spindle locks in positive position
- Numerous combinations by changing ground indexing-spacer
- Can be dismantled in seconds for easy cleaning.
- For drill presses, milling machines, grinders, layout work
- With 24 space ringless chuck

**MODEL** | **DESCRIPTION** | **WT. (lbs.)**
--- | --- | ---
A1 | Universal-Indexer (less chuck) with 24 Space Ring | 22
AT | Standard Tailstock | 11
1034 | 4” 3-Jaw Universal Chuck | 4.5
AS | Stub Arbor 1” 10 Thrd. | 1
AR-0 | Index Ring-Blank | 0.25
AR-20 | Index Ring-20 Spaces | 0.25
AR-36 | Index Ring-36 Spaces | 0.25
AD-5C | Draw-in Nut for 5C Collets | 0.25

**RTBA**
Index Table-24 Space with 6” 3-Jaw chuck

**MODEL** | **DESCRIPTION** | **WT. (lbs.)**
--- | --- | ---
RTBA | Index Table-24 Space with 6” 3-Jaw chuck | 50
RTBB | Index Table-24 Space with 6” 6-Jaw chuck | 53
RT | Index Table-24 Space (less chuck) Plain Platen-1” Hole | 28
AR-0 | Index Ring, Blank | 0.25
AR-20 | Index Ring, 20 Space | 0.25
AR-36 | Index Ring, 36 Space | 0.25
ARS | Any Division up to 44 | 0.25
IAT | Tailstock with Riser Block | 12

**INDEX FIXTURE — for 5C Collets**
- For drilling, milling, grinding, and locating angles
- Index plate easily changed
- Precision ground spindle
- Plate can be bolted to top for drill bushing
- Use in vertical position with angle plate
- Rugged, high-quality
- Model 5C complete with 24 space ring and 5C draw nut
- Made in USA

**MODEL** | **DESCRIPTION** | **WT. (lbs.)**
--- | --- | ---
5C | Index Fixture with 24 Space Ring and Draw Bar (less collets) | 13
AT | Standard Tailstock | 10
AR-0 | Index Ring, Blank | 0.25
AR-20 | Index Ring, 20 Space | 0.25
AR-36 | Index Ring, 36 Space | 0.25
AS | Stub Arbor 1”-10 Thrd. | 1
LC | Lever Collet Closer (shown below) | 1

**AIR-OPERATED 5C COLLET HOLDER**
- Versatile
- Accurate
- Hardened and ground spindle
- Collets held dead length
- Two position- Horizontal / Vertical
- For drill presses, milling machines, grinders
- Dimensions: 3-1/2” high, 4-3/4” diameter, 2-1/2” base to center line
- 0 – 100 PSI shop air
- Made in USA

**MODEL** | **DESCRIPTION** | **WT. (lbs.)**
--- | --- | ---
AO5C | Air-Operated 5C Collet Holder | 8
AR-62 | Foot-Operated Valve | 6
125 V | 3-Way Lever Valve | 1

**COLLET HOLDING FIXTURE - for 5C Collets**
- Collets held dead length
- Hardened and ground spindle, two position, heavy casting
- Made in USA

**MODEL** | **DESCRIPTION** | **WT. (lbs.)**
--- | --- | ---
10C | Holding Fixture for 5C Collets | 15

**1CC COLLET CHUCK** For short runs using a 5C collet, chuck this collet holder and you’re ready to go! Lock, 1/2 turn and release at the front; heavy-duty; all-steel, hardened and ground; time-saving; drilled and tapped holes at rear of collet chuck for mounting to a plate or AT1CC. Mount in: 4th axis/vertical/horizontal mills/ machining centers. Made in USA.

**MODEL** | **DESCRIPTION** | **WT. (lbs.)**
--- | --- | ---
1CC | Collet Chuck | 6

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ABRASIVE BELTS, DISCS, WHEELS

ABRASIVE SANDING BELTS

<table>
<thead>
<tr>
<th>Size</th>
<th>50 Grit</th>
<th>80 Grit</th>
<th>100 Grit</th>
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<tbody>
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<td>KB14250</td>
<td>KB14280</td>
<td>KB142100</td>
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<td>3 x 90 DRY BELTS</td>
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ABRASIVE SANDING DISCS

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<th>100 Grit</th>
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ABRASIVE WHEELS (SPECIAL WHEELS AVAILABLE)

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<tr>
<th>Size</th>
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<th>Dry Cutting Reinforced</th>
<th>Wet Cutting Reinforced</th>
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<td>KAB7N</td>
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<tr>
<td>8 x 1/16 x 1/2</td>
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</tr>
<tr>
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<td>KAB10N</td>
<td>KAB10R</td>
<td>——</td>
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<td>12 x 1/8 x 1</td>
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<td>KAB12R</td>
<td>——</td>
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<td>——</td>
<td>KW14R1725</td>
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ALUMINUM OXIDE, WET, DRY BELTS

PSA ADHESIVE

GENERAL PURPOSE, WET, DRY, NON-REINFORCED